

STAINLESS STEEL SEAMLESS PIPES AND TUBES

SIZE : $\Phi 6 \sim \Phi 530 \times 1 \sim 35 \times 4000 \sim 12000 \text{mm}$

MATERIALS : 304, 304L, 316, 316L, 321, 310S


STANDARD : ASTM A269, ASTM A312, ASTM A213, JIS3446, JIS3448, JIS3459



Production Standard (ASTM/JIS) for reference

Stainless Steel Seamless Pipe

ASTM A312						JIS G3459 CNS G3124					
Outside Diameter		Thickness mm	SCH 5S	SCH 10S	SCH 40S	Outside Diameter		Thickness mm	SCH 5S	SCH 10S	SCH 40S
(A)	(B)		mm	mm	mm	(A)	(B)		mm	mm	mm
8	1/4"	13.72			2.24	8	1/4"	13.8	1.2	2.0	2.2
10	3/8"	17.15			2.31	10	3/8"	17.3	1.2	2.0	2.3
15	1/2"	21.34	1.65	2.11	2.77	15	1/2"	21.7	1.65	2.5	2.8
20	3/4"	26.67	1.65	2.11	2.87	20	3/4"	27.2	1.65	2.5	2.9
25	1"	33.40	1.65	2.77	3.38	25	1"	34.0	1.65	3.0	3.4
32	1 1/4"	42.16	1.65	2.77	3.56	32	1 1/4"	42.7	1.65	3.0	3.6
40	1 1/2"	48.26	1.65	2.77	3.68	40	1 1/2"	48.6	2.1	3.0	3.7
50	2"	60.33	1.65	3.77	3.91	50	2"	60.5	2.1	3.5	3.9
65	1/2"	73.03	2.11	3.05	5.16	65	2 1/2"	76.3	2.1	3.5	5.2
80	2 3/4"	88.90	2.11	3.05	5.49	80	3"	89.1	2.1	4.0	5.5
90	3 1/2"	101.60	2.11	3.05	5.74	90	3 1/2"	101.6	2.1	4.0	5.7
100	4"	114.30	2.11	3.05	6.02	100	4"	114.3	2.1	4.0	6.0
125	5"	141.30	2.77	3.40	6.55	125	5"	139.8	2.8	5.0	6.6
150	6"	168.28	2.77	3.40	7.11	150	6"	165.2	2.8	5.0	7.1



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200	8"	219.08	2.77	3.76	8.18	200	8"	216.3	2.8	6.5	8.2
250	10"	273.05	3.40	4.19	9.27	250	10"	267.4	3.4	6.5	9.3
300	12"	323.85	3.96	4.57	8.52	300	12"	318.5	4.0	6.5	10.3