



Covered electrodes

With EN 10204/3.1 certificate

Available electrode lengths

○ = 250 mm

● = 300 mm

■ = 350 mm

▲ = 400 mm

□ = 450 mm

Order example:

E19.9.LR-2.00-300

Sandvik	Diameter mm						AWS E	EN 1600 E
Austenitic stainless steels	1.60	2.00	2.50	3.25	4.00	5.00		
19.9.LR	●	●	●/■	■	■	□	308L-17	19 9 L R
19.9.NbR			●	■	■		347-17	19 9 Nb R
19.12.3.LR	●	●	●/■	■	■	■	316L-17	19 12 3 L R
19.12.3.LRHD			●	■	□		316L-17	19 12 3 L R
19.12.3.LRV		●	●	●			316L-16	19 12 3 L R
23.12.2.LR			●	■	■		309LMo-17	23 12 2 L R
24.13.LR			●	■	■		309L-17	23 12 L R
29.9.R			●	■			312-16	29 9 R

Special purpose grades								
22.9.3.LR			●	■	■		2209-17	22 9 3 N L R
25.10.4.LR			●	■	■			25 9 4 N L R
22.12.HTR			■	■	▲			
20.25.5.LCuR			■	■	■		(385-16)	20 25 5 Cu N L R
25.22.2.LMnB			■	■	■		(310Mo-15)	25 22 2 N L B
27.31.4.LCuR			■	■	■		(383-16)	27 31 4 Cu L R
Sanicro71			●	●	■		(NiCrFe-3)	
Sanicro60			○	●	■		NiCrMo-3	

